



DIVISION: 05 00 00—METALS

Section: 05 40 00—Cold-Formed Metal Framing

Section: 05 41 00—Structural Metal Stud Framing

Section: 05 42 00—Cold-Formed Metal Joist Framing

REPORT HOLDER:

STEELER, INC.

EVALUATION SUBJECT:

COLD-FORMED STEEL FRAMING

1.0 EVALUATION SCOPE

Compliance with the following code:

2006 *International Building Code® (IBC)*

Property evaluated:

Structural

2.0 USES

2.1 S-Members:

S-members are used as load-bearing and nonload-bearing studs and joists in light-framed steel construction. S-members with a galvanized coating of G40 are limited to use in interior nonload-bearing walls with lateral loads of 5 psf or less.

2.2 T-Members:

T-members are used as tracks in load-bearing and nonload-bearing walls of light-framed steel construction. T-members with a galvanized coating of G40 are limited to use in interior nonload-bearing walls with lateral loads of 5 psf or less.

2.3 U-, F-, and Z-, and A-Members:

U-members are used in applications such as bridging and bracing and as main runners of suspended ceilings. F- and Z-members are used in applications such as furring for gypsum board and other sheathing materials. Z-members are also used as secondary framing members, such as purlins and girts. A-members are used for angle clips, struts, bridging and other miscellaneous framing.

3.0 DESCRIPTION

3.1 General:

The Steeler, Inc., cold-formed framing members are cold-formed from coils of steel at the Steeler facilities in Seattle, Washington, and Newark, California. Framing members include S-members (C-sections), T-members (tracks), U-members (channels), F-members (hat-sections), Z-members (Z-shapes) and A-members (angles).

3.2 Materials:

Framing members having thickness designations of 30 mils or less are cold-formed from steel coils conforming to ASTM A 653 SS Grade 33 or Grade 50, Class 1, galvanized with a minimum G40 coating; or ASTM A 1003 Nonstructural Grade 33 (NS33). Framing members having thickness designations of 33 mils or more are cold-formed from steel coils conforming to ASTM A 653 SS Grade 33 or Grade 50, Class 1, galvanized with a minimum G60 coating; ASTM A 1003 Structural Grade 33 Type H (ST33H); or ASTM A 1003 Structural Grade 50 Type H (ST50H). The framing members have uncoated minimum base-metal thicknesses ranging from 18 to 118 mils [0.0179 to 0.118 inch (0.46 to 3.15 mm)], with design thicknesses as shown in the tables in this report.

3.3 S-Members:

S-members have depths ranging from 1.62 inches to 16 inches (41 to 406 mm) and widths ranging from 1.25 inches to 3.5 inches (32 to 89 mm). Dimensional details and available punch-outs are shown in Figures 1 and 2. Section properties of S-members are given in Table 1. The value for the coefficient β is determined as follows:

$$\beta = 1 - (x_o/r_o)^2$$

where x_o and r_o are as shown in Table 1.

3.4 T-Members:

T-members (tracks) are available in depths to match available S-members. See Figure 2 and Table 2 for dimensions and section properties.

3.5 U-Members:

U-members are channels with a flange width of 0.5 inch (12.7 mm) and depths ranging from 0.75 inch to 2.5 inches (19.1 to 64 mm). Dimensions and section properties of U-members are given in Table 3.

3.6 F-Members:

F-members are single hat sections, available in depths ranging from 0.50 inch to 1.50 inches (12.7 to 38 mm). Dimensions and section properties of F-members are given in Table 4.

3.7 Z-Members:

Z-members are available in depths ranging from 1 inch to 16 inches (25.4 to 406 mm). Dimensions and section properties of Z-members are given in Table 5.

3.8 A-Members:

A-members are equal-leg angle sections available in depths ranging from 1 inch to 7½ inches (25 to 191 mm).

Dimensions and section properties of A-members are given in Table 6.

4.0 DESIGN AND INSTALLATION

4.1 General:

Steeler, Inc., cold-formed steel members and their connections must be designed and installed in accordance with IBC Section 2210 using the section properties referenced in Section 3.

4.2 Design:

Nominal strength must be determined using the section properties shown in Tables 1 through 6. The allowable moments (M_{axo}) given in the section property tables are for use with Allowable Strength Design (ASD), and are for flexural members installed with the compression flange continuously braced. For other conditions of compression flange bracing, the allowable moment must be determined in accordance with the AISI North American Specification for the Design of Cold-formed Structural Steel, including 2004 Supplement (AISI-NAS).

4.3 Installation:

The Steeler, Inc., cold-formed steel members must be installed in accordance with the approved plans, the general requirements of Section C of AISI-General, and this report. The approved plans must be available at the jobsite at all times during installation.

S-members used as wall studs must be fastened to the top and bottom tracks with one screw at each flange. Where Sheathing Braced Design is used, the sheathing must be fastened to the top and bottom tracks in accordance with Section C3(b) of AISI-WSD. S-members used as floor or ceiling joists must be fastened to the supporting construction.

4.4 Fire-resistance-rated Construction:

Steeler cold formed steel framing may be used in fire-resistance-rated construction where noncombustible steel studs or joists of comparable size, shape and thickness are indicated in IBC Tables 720.1(2) and 720.1(3).

5.0 CONDITIONS OF USE

The Steeler cold-formed framing members described in this report comply with, or are suitable alternatives to what is specified in, the code indicated in Section 1.0 of this report, subject to the following conditions:

- 5.1 The Steeler, Inc., cold formed steel framing must be installed in accordance with this report, the IBC and the approved plans. In the case of conflict between this report and the submitted plans, this report governs.
- 5.2 Uncoated minimum steel thickness of cold-formed members, as delivered to the jobsite, must not be less than 95 percent of the design thickness stated in this report.
- 5.3 Complete plans and calculations verifying compliance with this report and the IBC must be submitted to the code official for each project. The calculations and drawings must be prepared and sealed by a registered design professional where required by the statutes of the jurisdiction in which the project is constructed.
- 5.4 Products with a G40 coating are limited to use in interior, nonstructural, nonload-bearing walls, with a maximum transverse load of 5 psf (239 Pa).

6.0 EVIDENCE SUBMITTED

Data in accordance with the ICC-ES Acceptance Criteria for Cold-formed Steel Framing Members (AC46), dated February 2011.

7.0 IDENTIFICATION

- 7.1 Each Steeler, Inc., member recognized in this report must have a legible label, stamp or embossment, at a maximum of 48 inches (1219 mm) on center, indicating the manufacturer's name (Steeler, Inc.); the evaluation report number (ESR-2054); the acronym "ICC-ES"; the minimum base-metal thickness (uncoated) in decimal inches or mils; minimum specified yield strength [if greater than 33 ksi (228 MPa)]; and coating grade (if G60 or greater).

- 7.2 The report holder's contact information is the following:

STEELER, INC.
10023 MARTIN LUTHER KING JR. WAY SOUTH
SEATTLE, WASHINGTON 98178
(206) 725-2500
www.steeler.com

TABLE 6—EQUAL LEG ANGLE SECTION PROPERTIES (Continued)

MEMBER IDENTIFICATION ^{2,3}	FULL PROPERTIES						TORSIONAL PROPERTIES				33 ksi EFFECTIVE PROPERTIES					50 ksi EFFECTIVE PROPERTIES					
	Area (in ²)	Wt. (lb/ft)	I _x , I _y (in ⁴)	r _x , r _y (in)	S _{x(t)} , S _{y(r)} (in ³)	S _{x(b)} , S _{y(l)} (in ³)	R _{z¹} (in)	J (10 ⁻³ in ⁴)	C _w (10 ⁻⁶ in ⁶)	r _o (in)	X _o (in)	M _{axo} (k-in)	I _{xe} (in ⁴)	S _{x(e(t))} (in ³)	V _{ay} (k)	A _e (in ²)	M _{axo} (k-in)	I _{xe} (in ⁴)	S _{x(e(t))} (in ³)	V _{ay} (k)	A _e (in ²)
400A400-068	0.5610	1.9072	0.9211	1.2814	0.3106	0.8904	0.8027	0.9506	2.500	2.2964	-0.9973	0.383	0.0724	0.0194	3.3720	0.1910	0.338	0.0429	0.0113	5.1090	0.1603
400A400-097	0.7944	2.7009	1.2961	1.2773	0.4393	1.2351	0.7966	2.7387	14.000	2.2900	-0.9952	1.492	0.2677	0.0755	4.7140	0.3751	1.301	0.1587	0.0435	7.1430	0.3174
400A400-118	0.9649	3.2808	1.5669	1.2743	0.5331	1.4776	0.7920	4.9616	37.000	2.2850	-0.9933	3.224	0.5523	0.1631	5.6710	0.5441	2.786	0.3286	0.0931	8.5920	0.4632
450A450-097	0.8961	3.0467	1.8548	1.4387	0.5577	1.5794	0.8987	3.0894	16.000	2.5790	-1.1206	1.351	0.2785	0.0684	5.3430	0.3801	1.184	0.1651	0.0395	8.0960	0.3207
450A450-118	1.0891	3.7031	2.2450	1.4357	0.6773	1.8938	0.8941	5.6002	42.000	2.5741	-1.1188	2.915	0.5783	0.1475	6.4390	0.5535	2.532	0.3432	0.0846	9.7560	0.4694
500A500-097	0.9978	3.3925	2.5547	1.6001	0.6903	1.9661	1.0008	3.4400	18.000	2.8679	-1.2458	1.238	0.2880	0.0626	5.9730	0.3841	1.088	0.1706	0.0363	9.0500	0.3233
500A500-118	1.2133	4.1253	3.0948	1.5971	0.8388	2.3618	0.9963	6.2388	47.000	2.8631	-1.2442	2.665	0.6003	0.1349	7.2080	0.5610	2.326	0.3559	0.0777	10.9210	0.4744
550A550-097	1.0995	3.7382	3.4120	1.7615	0.8370	2.3952	1.1029	3.7906	20.000	3.1568	-1.3710	1.144	0.2965	0.0579	6.6020	0.3874	1.009	0.1755	0.0337	10.0030	0.3255
550A550-118	1.3375	4.5476	4.1360	1.7585	1.0175	2.8815	1.0984	6.8774	53.000	3.1521	-1.3696	2.459	0.6197	0.1245	7.9760	0.5670	2.155	0.3673	0.0720	12.0850	0.4783
600A600-097	1.2012	4.0840	4.4410	1.9229	0.9979	2.8666	1.2050	4.1412	22.000	3.4456	-1.4962	1.066	0.3041	0.0539	7.2310	0.3900	0.941	0.1799	0.0314	10.8850	0.3272
600A600-118	1.4617	4.9699	5.3880	1.9198	1.2135	3.4530	1.2005	7.5161	58.000	3.4410	-1.4948	2.288	0.6372	0.1158	8.7450	0.5720	2.010	0.3774	0.0671	13.2490	0.4816
650A650-118	1.5859	5.3922	6.8690	2.0812	1.4267	4.0762	1.3027	8.1547	60.000	3.7299	-1.6201	2.141	0.6531	0.1084	9.5130	0.5761	1.886	0.3867	0.0630	14.4140	0.4844
700A700-118	1.7101	5.8145	8.6010	2.2426	1.6572	4.7511	1.4048	8.7933	70.000	4.0188	-1.7453	2.015	0.6675	0.1020	10.2820	0.5797	1.778	0.3951	0.0594	15.5780	0.4867
750A750-118	1.8343	6.2367	10.6010	2.4040	1.9050	5.4778	1.5069	9.4319	70.000	4.3076	-1.8704	1.905	0.6809	0.0964	11.0500	0.5827	1.682	0.4028	0.0562	16.2350	0.4887

For SI: 1 inch = 25.4 mm, 1 in² = 645 mm², 1 in³ = 1.64x10⁴ mm³, 1 in⁴ = 4.16x10⁵ mm⁴, 1 in⁶ = 2.69x10⁸ mm⁶, 1 kip-in = 113.3 N-m, 1 kip = 4.4 kN

- Radius of gyration, r_z, is minimum about the axis rotation of 45 degrees.
- Member Identification provides dimensions as shown the example below (See Figure 6):

Example: 150A150-054

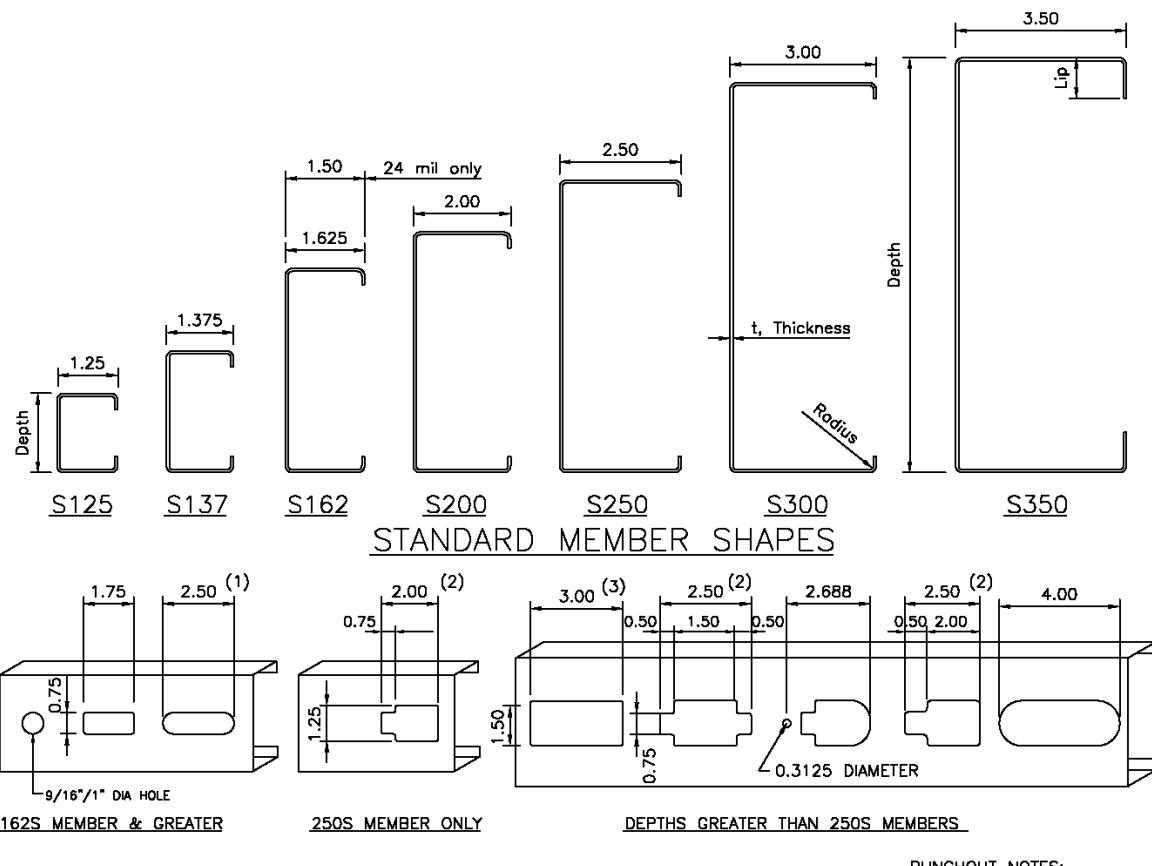
First number: 150 = length of 1½ inches.

Second letter: A = Angle.

Third number: 150 = Other leg length of 1½ inches.

Last number: 054 = minimum thickness in mils, 54 mil = 0.054 inches.

3. The last three digits of the Member ID is the member thickness in mils. For member thickness (T) in inches and inside bend radius (R), see table in Figure 1.



VARIOUS CENTERLINE PUNCHOUTS AVAILABLE

Note: 2.50" Diameter Punchout available on special order for depths 5.5" & greater

PUNCHOUT NOTES:

- (1) 18-54 mils 162S Only
- (2) 18-68 mils Only
- (3) 30-68 mils Only

DESIGNATED MEMBER THICKNESS (mils=0.001")	T DESIGN THICKNESS (in.)	t ON-SITE THICKNESS (in.)	R _i INSIDE RADIUS (in.)	LIP LENGTH SCHEDULE, INCHES							
				MEMBER TYPE							
S125	S137	S150	S162	S200	S250	S300	S350				
18	0.0188	0.0179	0.0843	0.20	—	—	—	—	—	—	—
24	0.0247	0.0235	0.0814	0.25	0.31	0.34	0.34	—	—	—	—
27	0.0283	0.0269	0.0796	0.20	0.31	—	0.34	—	—	—	—
30	0.0312	0.0296	0.0782	0.20	0.31	—	0.34	0.36	—	—	—
33	0.0346	0.0329	0.0764	0.20	0.31	—	0.34	0.36	—	—	—
43	0.0451	0.0428	0.0712	0.20	0.36	—	0.50	0.50	0.50	—	—
54	0.0566	0.0538	0.0849	0.20	0.41	—	0.50	0.50	0.53	0.57	0.80
68	0.0713	0.0677	0.1069	0.20	0.45	—	0.51	0.56	0.61	0.66	0.80
97	0.1017	0.0966	0.1525	0.26	0.48	—	0.58	0.67	0.75	0.75	0.80
118	0.1242	0.1180	0.1863	0.38	0.58	—	0.63	0.75	0.75	0.75	0.80

NOTES:

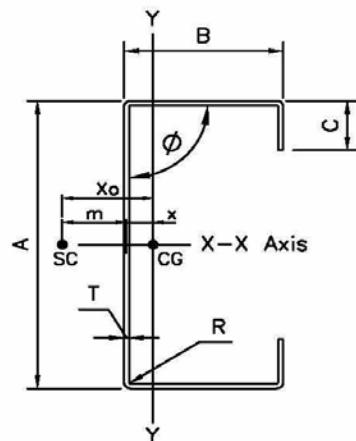
1. ALL THICKNESSES ARE UNCOATED BASE METAL THICKNESS.
2. MINIMUM ON-SITE THICKNESS EQUALS 95% DESIGN THICKNESS PER AISI SPECIFICATIONS.
3. INSIDE RADIUS IS THE LARGER OF: ($R_i = 3/32 - T/2$) or ($R_i = 2T - T/2 = 1.5T$)
4. ALL PUNCHOUTS @ 24" OC AND NO CLOSER THAN 10" FROM END OF MEMBER.
5. ALL DIMENSIONS SHOWN ARE INCHES.

S-Member Details

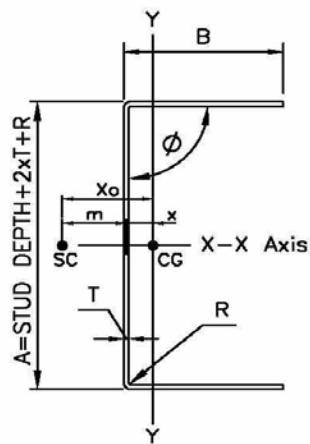
Steeler Slotted Studs have the same properties and details as S-Member

Note: Steeler Slotted Studs must be limited to nonload-bearing wall applications.

FIGURE 1—S-MEMBER (C-SHAPE) DETAILS



STEELER S-Member & N-Member Property Dimensions



STEELER T-Member Property Dimensions

SC = SHEAR CENTER

CG = CENTER OF GRAVITY

* Negative sign indicates X_0 is measured in negative x direction.

FIGURE 2—S-MEMBER (C-SHAPE) AND T-MEMBER (TRACK) DIMESIONS

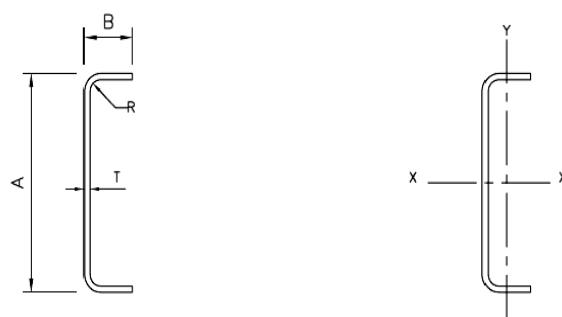


FIGURE 3—STEELER U-MEMBER (COLD ROLLED CHANNEL)

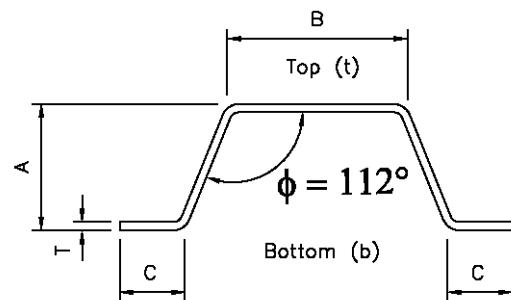


FIGURE 4—STEELER F-MEMBER

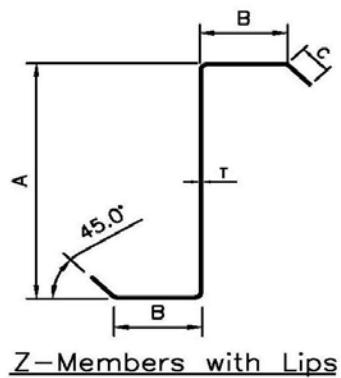
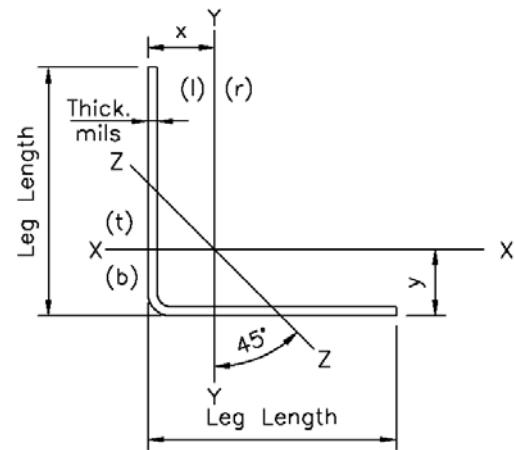
Z-MEMBERS with Lips

FIGURE 6—STEELER A-MEMBERS

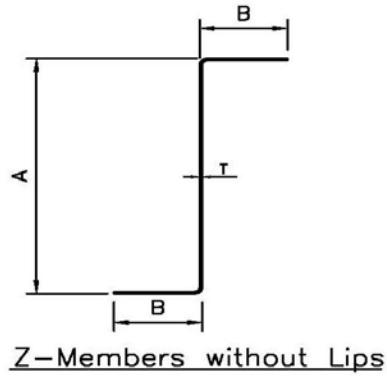
Z-MEMBERS without Lips

FIGURE 5—STEELER Z-MEMBERS