

**Filing Category: DESIGN—Steel****BEARING AND NONBEARING STEEL STUDS**

**STEEL STUD MANUFACTURERS ASSOCIATION**  
8 SOUTH MICHIGAN AVENUE, SUITE 1000  
CHICAGO, ILLINOIS 60603

**ALLIED STUDCO**  
2525 NORTH 27TH AVENUE  
PHOENIX, ARIZONA 85009

**CEMCO**  
263 SOUTH COVINA LANE  
CITY OF INDUSTRY, CALIFORNIA 91744

**CONSOLIDATED FABRICATORS CORP.**  
7815 EAST SOMERSET  
PARAMOUNT, CALIFORNIA 90723

**CONSOLIDATED SYSTEMS, INC.**  
650 ROSEWOOD DRIVE  
COLUMBIA, SOUTH CAROLINA 29201

**DESIGN SHAPES IN STEEL**  
10315 EAST RUSH  
SOUTH EL MONTE, CALIFORNIA 91733

**DIETRICH INDUSTRIES, INC.**  
500 GRANT STREET, SUITE 2226  
PITTSBURGH, PENNSYLVANIA 15219

**INNOVATIVE STEEL SYSTEMS**  
15700 SOUTH MCKINLEY  
LATHROP, CALIFORNIA 95330

**KNORR STEEL FRAMING SYSTEMS**  
5073 SALEM-DALLAS HIGHWAY  
SALEM, OREGON 97304

**QUAIL RUN BUILDING MATERIALS, INC.**  
2102 WEST LONE CACTUS DRIVE  
PHOENIX, ARIZONA 85027

**SCAFCO CORPORATION**  
6212 EAST MAIN AVENUE  
POST OFFICE BOX 11215  
SPOKANE, WASHINGTON 99211-1215

**STEEL DEVELOPERS, LLC**  
7448 WEST SAHARA  
LAS VEGAS, NEVADA 89117

**UNIMAST INCORPORATED**  
4825 NORTH SCOTT STREET  
SCHILLER PARK, ILLINOIS 60176

**UNITED METAL PRODUCTS, INC.**  
234 NORTH SHERMAN AVENUE  
CORONA, CALIFORNIA 92882

**WESTERN METAL LATH AND STEEL  
FRAMING SYSTEMS**  
6510 GENERAL DRIVE  
RIVERSIDE, CALIFORNIA 92509

**1.0 SUBJECT:**

Bearing and Nonbearing Steel Studs, Joists and Tracks.

**2.0 DESCRIPTION**

The design of the steel studs, joists and tracks described in this report complies with Section 2217 of the 1997 *Uniform Building Code™* (UBC), Section 2205 of the 2000 *International Building Code®* (IBC), Section 2206.1 of the BOCA *National Building Code/1999* and Section 2204.1 of the 1999 *Standard Building Code*.

**2.1 General:**

Punched steel studs and unpunched joists and tracks are roll-formed in various depths with the metal thicknesses indicated in Table 1.

Section designations, section properties, steel yield strength, etc., are set forth on pages 6 through 11 and pages 2 through 5 of the accompanying Steel Stud Manufacturers Association catalogs, "Product Technical Information," dated 7/01, and "Supplemental Product Technical Information," dated May 2001. Web crippling details and maximum web crippling loads are noted on pages 39 through 41, and pages 6 and 7, of the accompanying catalogs.

**2.2 Nonbearing Wall Heights:**

Allowable nonbearing wall heights for interior composite wall design are noted on pages 12 and 13 of the accompanying catalog dated 7/01. Allowable interior nonstructural wall heights, using only section properties of the steel, are noted on pages 14 and 15. Allowable limiting wall heights for curtain walls are noted on pages 16 through 19 of the accompanying catalog.

**2.3 Load-bearing Wall Studs:**

Allowable axial loads combined with lateral loads for various heights and stud spacings based on mechanical bracing at maximum 48 inches (1219 mm) on center and sheathing on both sides for lateral stability, with the design

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complying with Section C5 in the "Specification for the Design of Cold-formed Steel Structural Members," 1996 edition, are noted on pages 20 through 30 of the accompanying catalog dated 7/01.

#### 2.4 Joist:

Allowable joist span for various loads, joist spacings and span conditions are noted on pages 31 through 36 of the accompanying catalog dated 7/01.

#### 2.5 Header Load Table:

Allowable loads for header construction are noted on pages 37 and 38 of the accompanying catalog dated 7/01.

#### 2.6 Ceiling Span:

Allowable ceiling span for 4 psf, 6 psf and 13 psf (192 N/m<sup>2</sup>, 287 N/m<sup>2</sup> and 633 N/m<sup>2</sup>) total loading, L/240 and L/360 deflections, various spacings and span conditions are noted on pages 42 and 43 of the accompanying catalog dated 7/01.

#### 2.7 Materials:

**2.7.1 Steel Members:** Studs, joists and tracks are formed from steel having a minimum 33,000 psi (228 MPa) yield point (ASTM A653 SS Grade 33 or ASTM A1011 SS Grade 33) for thicknesses of 0.0179 inch (18 mils) (0.454 mm) through 0.1180 inch (118 mils) (3 mm), and a minimum 50,000 psi (345 MPa) yield point (ASTM A 653 SS Grade 50, Class 1 or 3, or ASTM A 1011 SS Grade 50) for thicknesses of 0.0538 inch (54 mils) (1.366 mm) through 0.1180 inch (118 mils) (3 mm).

**2.7.2 Gypsum Board:** Gypsum board conforms to ASTM C 36, with thicknesses of  $\frac{1}{2}$  inch (12.7 mm) and  $\frac{5}{8}$  inch (15.9 mm).

**2.7.3 Steel Screws:** No. 6, Type S,  $1\frac{1}{8}$ -inch-long (28.6 mm) steel screws conform to ASTM C 1002.

#### 2.8 Tables and Details:

The catalogs entitled "Product Technical Information," dated 7/01, and "Supplemental Product Technical Information," dated May 2001, which are a part of this report, are available on the ICBO ES web site and on the ICBO ES evaluation report CD-ROM, under ER-4943. Only the items indicated in Table 3, for the catalog dated 7/01, are part of this report (the *entire* catalog dated May 2001 is part of this report).

Structural properties for the effective moments of inertia on pages 6 through 11 of the catalog dated 7/01, and pages 2 through 5 of the catalog dated May 2001, are based on Procedure I for deflection determination at the allowable moment  $M_a$ .

Allowable wall height tables on pages 14 through 19 of the catalog dated 7/01 are based on the following considerations:

- The tabulated partition heights are based on flexure, deflection and shear, whichever governs.

- Allowable end reaction based on table heights must be checked for web crippling allowable concentrated loads. End reaction = [load (psf)] [spacing (in.)] [height from table (ft.)]/24.
- Heights are based on web punchouts at a minimum distance of (1.5h) from the edge of bearing (h is the stud web depth).

Pages 47 and 48 of the catalog dated 7/01 are not recognized as part of this report.

#### 2.9 Identification:

Each stud is identified with the manufacturer's name, yield strength [if over 33 ksi (228 MPa)], minimum base-metal thickness, and the ICBO ES report number embossed or stamped on the web of each section at a maximum of 48 inches (1219 mm) on center.

### 3.0 EVIDENCE SUBMITTED

Descriptive details, load test reports, engineering calculations, report of composite construction load test and proposed product technical information, in accordance with the ICBO ES Acceptance Criteria for Steel Studs, Joists and Tracks (AC46), dated January 2001.

### 4.0 FINDINGS

**That the Steel Stud Manufacturers Association Bearing and Nonbearing Steel Studs, Joists and Tracks described in this report comply with the 1997 Uniform Building Code™, the 2000 International Building Code®, the BOCA National Building Code/1999 and the 1999 Standard Building Code, subject to the following conditions:**

- 4.1 Studs, joists and tracks are installed in accordance with this report and the manufacturer's instructions.**
- 4.2 Allowable heights and loadings comply with the accompanying tables.**
- 4.3 Uncoated minimum steel thickness of cold-formed members as delivered to the jobsite shall be at least 95 percent of the thickness used in design.**
- 4.4 Complete plans and calculations verifying compliance with this report must be submitted to the building official for each project.**
- 4.5 The studs are manufactured at the facilities noted in Table 1.**
- 4.6 Stud member end reactions, resulting from allowable heights and loads, as noted in the accompanying tables, must be checked with the web crippling tables noted in the accompanying catalog.**

**This report is subject to re-examination in two years.**

TABLE 1—METAL THICKNESS

| MINIMUM THICKNESS <sup>1</sup> (mils) | DESIGN THICKNESS (inch) | REFERENCE GAGE |
|---------------------------------------|-------------------------|----------------|
| 18                                    | 0.0188                  | 25             |
| 27                                    | 0.0283                  | 22             |
| 30                                    | 0.0312                  | 20 drywall     |
| 33                                    | 0.0346                  | 20 structural  |
| 43                                    | 0.0451                  | 18             |
| 54                                    | 0.0566                  | 16             |
| 68                                    | 0.0713                  | 14             |
| 97                                    | 0.1017                  | 12             |
| 118                                   | 0.1242                  | 10             |

For **SI**: 1 inch = 25.4 mm.

<sup>1</sup> Minimum thickness represents 95 percent of the design thickness and is the minimum acceptable thickness of base metal delivered to the jobsite.

TABLE 2 — MANUFACTURING FACILITIES

| COMPANY                                      | MANUFACTURING FACILITY                            |
|--|---|
| Allied Studco                                | 2525 N. 27th Ave., Phoenix, Arizona               |
| CEMCO  | 263 S. Covina Lane, City of Industry, California  |
| CEMCO  | 1001-A Pittsburgh Antioch, Pittsburgh, California |
| Consolidated Fabricators Corp.               | 7815 E. Somerset, Paramount, California           |
| Consolidated Systems, Inc.                   | 4900 Hungerford Road, Memphis, Tennessee          |
| Design Shapes in Steel                       | 10315 E. Rush, South El Monte, California         |
| Dietrich Industries                          | 420 South 53rd Ave, Phoenix, Arizona              |
| Dietrich Industries                          | 2525 South Airport Way, Stockton, California      |
| Dietrich Industries                          | 91-300 Hanua Street, Kapolei, Hawaii              |
| Dietrich Industries                          | 2001 Cooley Drive, Colton, California             |
| Dietrich Industries                          | 3351 East Valley Road, Renton, Washington         |
| Innovative Steel Systems                     | 15700 S. McKinley, Lathrop, California            |
| Knorr Steel Framing Systems                  | 5073 Salem-Dallas Hwy., Salem, Oregon             |
| Quail Run Building Materials, Inc.           | 2102 West Lone Cactus Dr., Phoenix, Arizona       |
| SCAFCO Corporation                           | 6212 E. Main Ave., Spokane, Washington            |
| Steel Developers, LLC                        | 7448 W. Sahara, Las Vegas, Nevada                 |
| Unimast Incorporated                         | 3901 Olympic Blvd., Joliet, Illinois              |
| United Metal Products, Inc.                  | 234 N. Sherman Ave., Corona, California           |
| Western Metal Lath and Steel Framing Systems | 6510 General Dr., Riverside, California           |
| Western Metal Lath and Steel Framing Systems | 1851 Alexander Ave., Tacoma, Washington           |

TABLE 3—ITEMS FROM THE CATALOG DATED 7/01 THAT ARE PART OF THIS EVALUATION REPORT

| ITEM   | PAGES         |
|--|---------------|
| General Product Information                                | 1-5           |
| Physical Structural Properties Tables                      | 6-11          |
| Interior Composite Wall Height Tables                      | 12-13         |
| Allowable Nonbearing Wall Heights Tables                   | 14-19         |
| Combined Lateral and Axial Load Tables                     | 20-30         |
| Joist Span Tables  | 31-36         |
| Header Load Tables   | 37-38         |
| Web Crippling Tables and Details                           | 39-41         |
| Ceiling Span Table and Detail                              | 42-43         |
| U-Channel and Furring Channel Section Properties and Spans | 45-47         |
| Typical Details  | 44, 49 and 50 |

**Filing Category: DESIGN—Steel**

**BEARING AND NONBEARING STEEL STUDS, JOISTS AND TRACKS**

**STEEL STUD MANUFACTURERS ASSOCIATION  
8 SOUTH MICHIGAN AVENUE, SUITE 1000  
CHICAGO, ILLINOIS 60603**

**1.0 SUBJECT**

Bearing and Nonbearing Steel Studs, Joists and Tracks.  
(Issued October 1, 2002.)

Add the following two additional listees:

Custom Stud, Inc.  
21778 Highview Avenue  
Lakeville, Minnesota 55044

Steeler, Inc.  
10023 Martin Luther King Way South  
Seattle, Washington 98178

**2.0 DESCRIPTION**

No change.

Add the following manufacturing facilities to Table 2:

|                                 |   |
|---------------------------------|---|
| Custom Stud Manufacturing, Inc. | 21778 Highview Ave., Lakeville, Minnesota               |
| Steeler, Inc.                   | 6851 Smith Ave., Newark, California                     |
| Steeler, Inc.                   | 10023 Martin Luther King Way South, Seattle, Washington |

**3.0 EVIDENCE SUBMITTED**

No change.

**4.0 FINDINGS**

That the changes noted herein comply with the 1997 *Uniform Building Code*™, the 2000 *International Building Code*®, and the 2000 *International Residential Code*®, subject to the following conditions:

**4.1 through 4.3: No change.**

**4.5 Revise as follows: The studs are manufactured at the facilities noted in Table 2.**

**4.6 No change.**

Unless specifically noted in this evaluation report supplement, the master report remains valid and unchanged.

This report expires concurrently with the master report dated September 1, 2001.

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